## **Mercedes Adapter Kit**

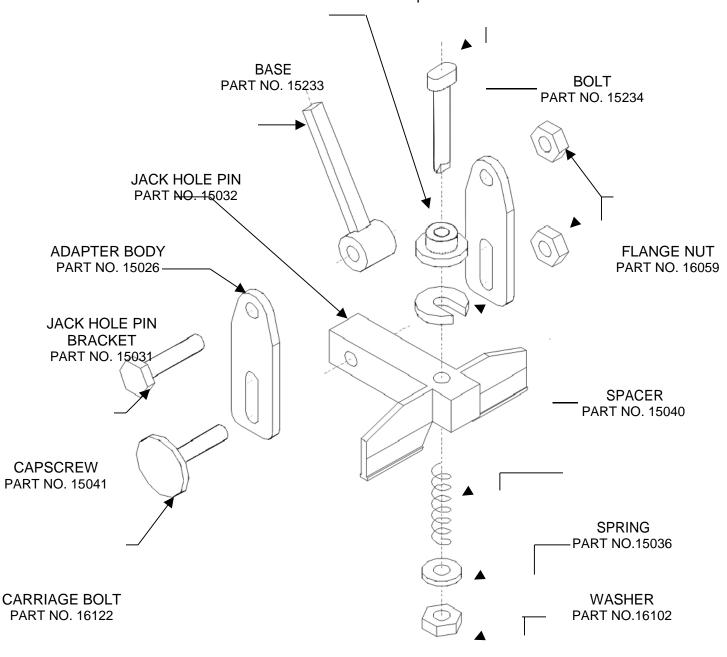
Part #15220

**User Manual** 

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## Parts Diagram #15220 Mercedes Adapter Kit



FLANGE NUT PART NO. 16059



- 1. Remove rocker covers if necessary.
- 2. Jack up front end.
- 3. Remove jack hole covers
- 4. Align the position of the bolt with rocker panel hole, adding spacer if necessary. Holding the body assembly (*Figure 1*), first insert longer end of the spring loaded bolt (*Figure 2*) at an angle. Level the body assembly until the short end of the bolt can also fit into the rocker panel hole (*Figure 3*). Tighten the flange nut, using a 24mm or 15/16 socket or wrench the base will center the bolt.



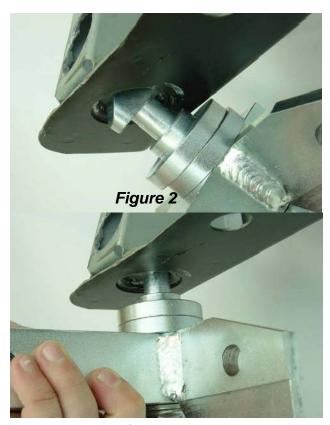


Figure 3



- 5. If vehicle is equipped with a side jacking hole, insert

  Jack Hole Pin (*Figure 4*) into jacking hole and tighten nuts on Jack Hole Pin assembly.
- 6. Attach pinchweld clamps to Adapter using the <u>higher mounting position</u> (*Figure 5*) or the <u>lower mounting position</u> (*Figure 6*). To use the lower position, first remove the springs from jaw brackets before mounting clamp to the adapter body.







Figure 4

Figure 6

- 7. Install anchoring crossbar, insert wedges and hammer firmly.
- 8. Position the anchoring stands and lower crossbar onto stands.
- 9. Repeat steps 4-7 at rear of vehicle.
- 10. Install 6' crossbars between the front and rear clamps on both sides.
- 11. Re-tighten adapter flange nuts on all four adapters.
- 12. Check and firmly hammer all wedges to secure a safe setup.

